



Dart Hawkesbury
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D4038-042

Job Sheet 166737



Part No: D4038-042

Job Qty: 1 ea

Part Name: Angle Assembly Fwd RH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

DWG Rev. E ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/26/17	0.00	0.00	Start up container	Stores/Pkg 1 mll
100	Packaging	1 pcs	10/26/17	0.00	0.00	Packaging1	mll
110	Small Fab	1 pcs	10/26/17	0.00	0.39	Small Fab	DAS mll
120	QC	1 pcs	10/26/17	0.00	0.00	QC5	38
121	Powdercoat	1 pcs	10/27/17	0.00	0.07	Powdercoat1	DAS 9-88 38
122	QC	1 pcs	10/27/17	0.00	0.00	QC3	6 NOV 16 2017 38
130	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging3	9-88 571
140	QC21-SA	1 Ea	10/27/17	0.00	0.00	QC21	17/11/16 0.25

h 138014 START: 10:15 O.V.T: 300° FINISH: 10:45.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Packaging	F138040-40 AN3-14A 349	2	177	0	0
	5001818 D4038-10 70	1	0	0	0
	F165808 D4038-2 69	1	3	0	0
	5000991 D4038-6 70	1	0	0	0
	5000676 MS21042L3 303	2	462	0	0
	FM137963-15 NAS1149D0363J GA	4	955	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S009897 Angle Assembly Fwd RH PART NO: D4038 - 042 Revision: Start up Operation Operation: Start up Operation Change No: Start up Operation Mfg Date: 11/14/17 Job No: 166737	DISPOSITION ework ☐ Scrap ☐ e-as-is ☐ roved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐ MRB (QSI042) Approval ☐ QTY Effective : Disposition Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
FAULT CATEGORY ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence		

Past Expiry Date ☐
 Misidentified ☐

Manufacturing Process ☐
 Past Due ☐

OTHER :